

OPENHYDRATE PROJECT  
WATER STRUCTURIZER

# CONSTRUCTION PLANS

English



PVC PIPE with 2 Inch Interior Diameter



PVC PIPE WITH 2 inch interior diameter will have a 2.37 inch exterior diameter



A Powered Chop Saw with a 10 inch blade



Two sizes of quartz crystal spheres.  
size: 23 millimeter. Quantity: 9  
size: 22 millimeter Quantity : 2



Clear PVC Cement



VACUUM



RESPIRATOR MASK



GLOVES



2 inch flush fit pipe drain



FLATHEAD SCREWDRIVER

ALL OF THESE ITEMS EXCEPT FOR THE QUARTZ SPHERES  
ARE AVAILABLE AT THE HARDWARE STORE SUCH AS HOME  
DEPOT

Step 1 : Acquire all tools and materials. Have a vacuum to clean the workspace.



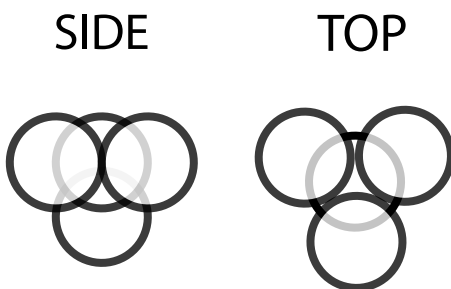
Step 2 : Take the pvc pipe and measure 4 and one eighth inches (4 1/8"). Mark the measurement. Cut the pipe with the chop saw at the marked length.



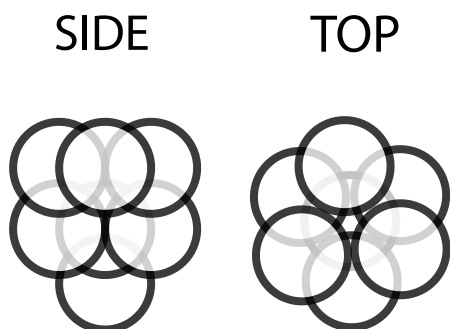
Step 3 : Set the pipe drain on a flat surface and balance a 22 millimeter quartz crystal sphere on top of the center hole.



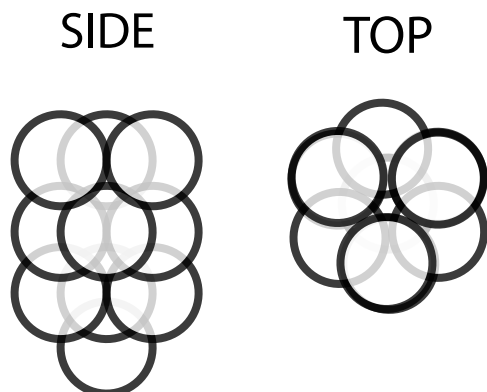
Step 4 : Arrange 3 quartz crystal spheres of 23 millimeter equally above the first centered crystal sphere. Carefully slide the PVC pipe over the spheres and the pipe drain.



Arrange another set of 3 quartz crystal spheres size 23 millimeter on top the existing set, facing the opposite direction of the set below.

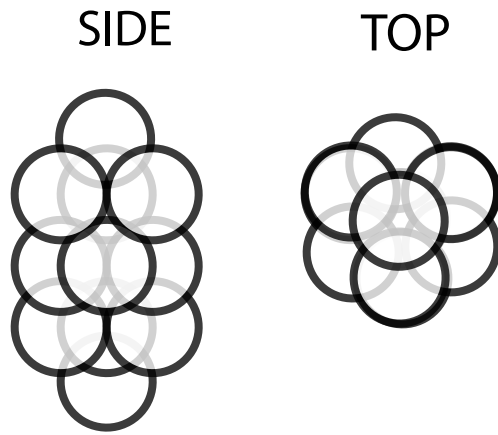


Arrange the final set of 3 quartz crystal spheres size 23 millimeter on top the existing set, facing the opposite direction of the set below.





STEP 5 : Balance 1 crystal quartz sphere 22 millimeter in the center of the previous 3 spheres



STEP 6 : Set the second pipe drain down into the pvc pipe. Verify that the pipe drains press onto each 22 millimeter quartz crystal sphere on both ends. While holding on to the ends of the pipe, shake the unit. The quartz spheres should not move. Set the unit down on its end. Use a flat screwdriver to GENTLY lift one drain off one end of the pipe, without disturbing the quartz crystal spheres.



Step 7 : Wear safety gloves and a respirator mask. Unscrew the lid of the clear pvc cement.



Step 8 : Follow the directions of the pvc cement. Apply a thin layer of cement around the outer wall of the pvc drain.



Step 9 : Slide the pvc drain into the pvc pipe. The center of the drain should be pressing on the center quartz crystal sphere. Rotate the drain 90 degrees. The rotation will spread the cement evenly on the inner wall of the pipe and will create a more balanced solvent weld. Flip the unit over and repeat the process on the other side.



Step 10 : Set the unit in a clean and ventilated location for 12 hours.

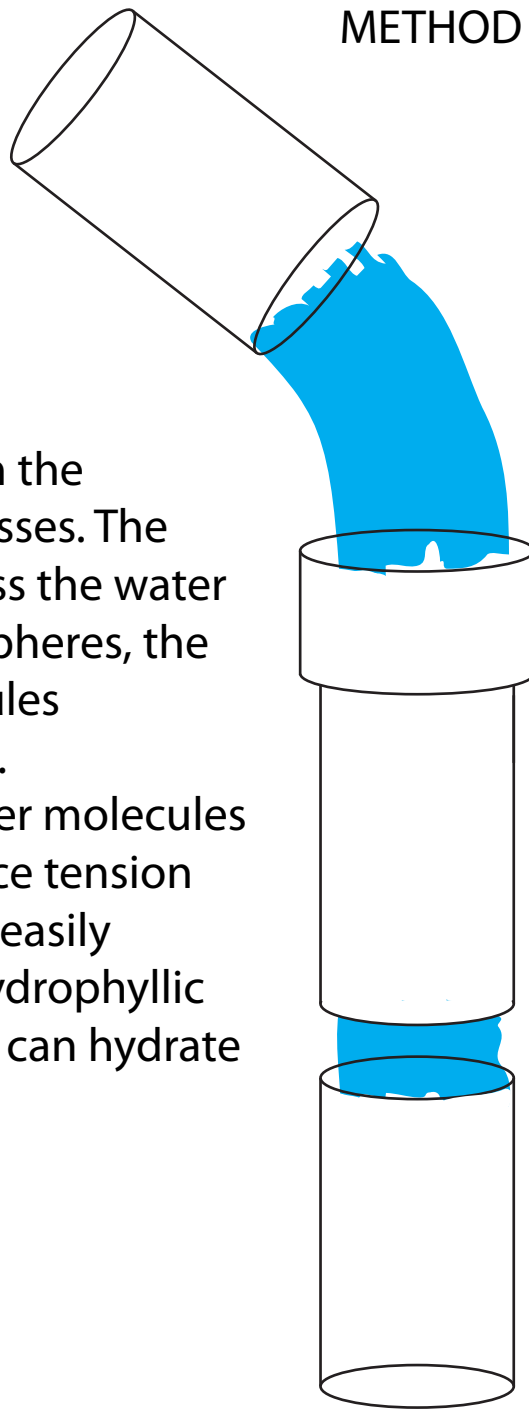


Step 11 : Attach the pvc coupling to the end of the pipe. Run water through the pipe to flush out and dust or debris that may have collected inside during the manufacturing process. Allow to dry. The unit construction is complete.



## METHOD OF OPERATION

Pour water through the device at least 4 passes. The more times you pass the water across the quartz spheres, the more water molecules become structured. The structured water molecules have a lower surface tension and can pass more easily into cells and all hydrophylic material. The water can hydrate more effectively.



*NO MEDICAL CLAIMS ARE MADE FOR THE USE OF THIS DEVICE.  
USE OF THIS DEVICE IS SOLEY FOR RESEARCH.*


If you would like more information please search  
"structured water" online

THANK YOU FOR SUPPORTING THE OPEN HYDRATE  
PROJECT PLEASE SHARE, TRANSLATE, AND UPLOAD  
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## The PVC PIPE, PVC Drains




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Item condition: **New**

Time left: 2d 13h Wednesday, 5:41PM

Quantity:  4 available / 1 sold

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